

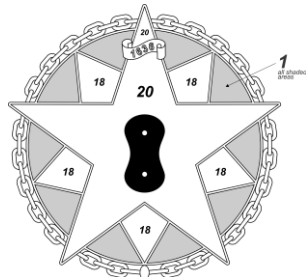
MIL-DTL-11484/412
3 January 2018

DETAIL SPECIFICATION SHEET

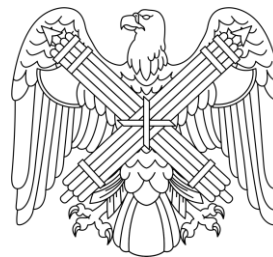
LAPEL BUTTON, IDENTIFICATION, NATIONAL GUARD BUREAU

This specification is approved for use by all
Departments and Agencies of the Department of Defense

The requirements for acquiring the product described herein shall consist of this specification sheet and MIL-DTL-11484.



BASE



DEVICE



ASSEMBLED

MATERIAL: Red Brass 85/15 (UNS Alloy No.C-230)

FINISH:

BASE: Epoxy resin 24K Gold Plated Matte Finish, Polished Highlights and shall match The Institute of Heraldry (TIOH) Metal Finish Chip Number 8.

DEVICE: Epoxy resin 24K Gold Plated, Mirror- like Polish and shall match TIOH Metal Finish Chip Number 6.

DIMENSIONS:

BASE DIAMETER: 9/16 inch (REF)

DEVICE:

HEIGHT: 5/16 inch (REF)

WIDTH: 11/32 inch (REF)

THICKNESS:BASE: 0.069 ± 0.010 inchDEVICE: 0.073 ± 0.010 inchTHICKNESS OVERALL: 0.142 ± 0.010 inch**ATTACHING DEVICE:**

Attaching device will be a prong with pick and wing type clutch fused or soldered on the vertical center line 1/4 inch from the top.

EPOXY:

1. Epoxy resin shall be applied to the Lapel Button and shall match TIOH Hard Enamel Color Chip Numbers listed below.

TIOH HARD ENAMEL COLOR CHIPS	
COLOR	CHIP NUMBER
Blue	#18
Red	#1
Blue	#20

2. BASE: The large star shall be filled with Blue Epoxy #20. The background star shall be filled with Blue Epoxy #18 and the background filled with Red Epoxy #1.

3. DEVICE: One post shall be soldered to the back in the center. The device shall be swaged to the base. In addition to the swage, a glue or adhesive may be used to further strengthen the connection between the base and device.

NOTES:

1. The term (REF) refers to the measurements taken from the Government furnished hub or die.

2. Hard cloisonné enamel may be used in lieu of epoxy. If hard cloisonné enamel is used, the required base material shall be Gilding Metal 95/5 (UNS Alloy C-210).

Custodian:
Army - IH

Preparing activity:
Army - IH

Review activity:
DLA - CT

(Project No. 8455-2018-083)

NOTE: The activities listed above were interested in this document as of the date of this document. Since organizations and responsibilities can change, you should verify the currency of the information above using the ASSIST Online database at <https://assist.dla.mil>.